## F OPTION-RELATED CONSTANTS

Constant No.	Name	Description	Remarks
F1-01	PG constant	Sets the number of pulses of PG (pulse generator) to be used. The set value is the number of pulses per motor revolution (pulses/rev).	· a
F1-02	Operation selection at PG open circuit	Sets the stopping method at PG disconnected detection.  0: Deceleration to stop (deceleration time: C1-O2)  1: Coasting to stop  2: Emergency stop (deceleration time: C1-O9)  3: Continuous operation (displayed only)  (Setting disabled when A1-O1=3: flux vector control.)	
F1-03	Operation selection at overspeed	Sets the stopping method at Overspeed detected.  0: Deceleration to stop (deceleration time: C1-02)  1: Coasting to stop  2: Emergency stop (deceleration time: C1-09)  3: Continuous operation (displayed only)  (Setting disabled when A1-01=3: flux vector control.)	
F1-04	Operation selection at deviation	Sets the stopping method at excessive speed deviation detected.  0 : Deceleration to stop (deceleration time : C1-O2)  1 : Coasting to stop  2 : Emergency stop (deceleration time : C1-O9)  3 : Continuous operation (displayed only)	
F1-05	PG rotation	Sets the relation between the motor rotating direction and PG polarity.  0: Phase A advanced in motor FWD rotation  1: Phase A advanced in motor REV rotation  When PG-A or-D option is connected, this constant is disabled.	<ul> <li>Motor FWD         rotation is in         the         counterclockwise         (CCW) direction         viewed from the         load side.</li> </ul>
F1-06	PG division rate (Effective only when PG-B2 card is mounted)	Sets the division ratio when pulse signals from PG are monitored. [Setting of division ratio]  Division ratio = $\frac{n+1}{m}$ (Setting range $\frac{1}{1} \sim \frac{1}{32}$ )  Data	<ul> <li>Division is only for pulse monitoring and has nothing to do with control.</li> </ul>
F1-07	Integral value during accel/decel enable/disable	Sets whether speed control section (ASR) integral operation is performed during accel/decel.  0 : Enabled  1 : Disabled	

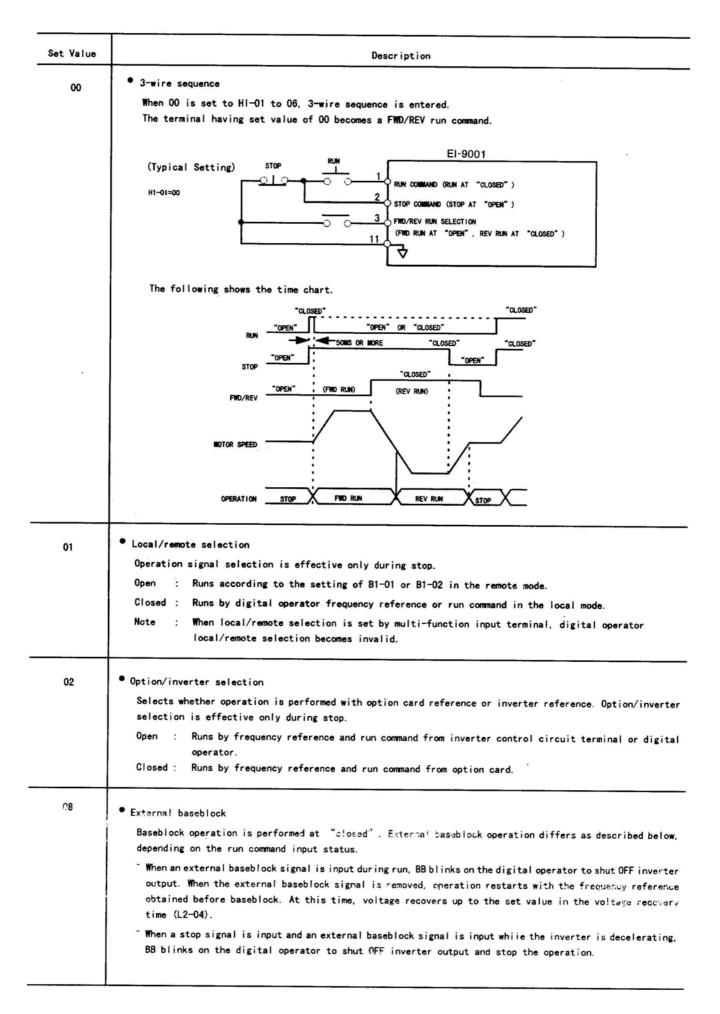
Constant No.	Name	Description	Remarks
F1-08	Overspeed detection level	Sets the motor overspeed detection level in the ratio (%) for E1-04 (max. frequency).	<ul> <li>Stopping method at overspeed detection depends on the setting of F1-03.</li> </ul>
F1-09	Overspeed detection delay time	Sets the time from when overspeed is detected to when it is regarded as a fault.  A fault signal is output to stop operation after the absolute value of motor speed exceeds the set value of F1-08 and the time set to F1-09 elapses.  OVERSPEED LEVEL (F1-08)  OVERSPEED (FAULT SIGNAL)  "OPEN" "CLOSED"  F1-09	,
F1-10	Excessive speed deviation detection level	Sets the excessive speed deviation detection level in the ratio (%) for E1-04 (max. frequency).	<ul> <li>Stopping method at excessive speed deviation detection depends on the setting of F1-04</li> </ul>
F1-11	Detection delay time	Sets the time from when excessive speed deviation is detected to when it is regarded as a fault.  A fault signal is output to stop operation after deviation between speed reference and motor speed exceeds the set value of F1-10 and the time set to F1-11 elapses.  SPEED REFERENCE  WOTOR SPEED  "OPEN"  "CLOSED"  "OPEN"  F1-11	• This is not detected during accel/decel or torque control.
F1-12	Number of PG gear teeth 1 Number of PG gear teeth 2	Sets the number of gear teeth when there are gears between the motor and the PG. When the number of gear teeth is set, the motor r/min is calculated in the inverter as shown below.  Motor revolutions $[r/min]$ $= \frac{\text{No. of PG output pulses} \times 60}{\text{PG constant (F1-01)}} \times \frac{\text{No. of gear teeth 2 (F1-13)}}{\text{No. of gear teeth 1 (F1-12)}}$	• This function is disabled when F1-12=0 or F1-13=0.

Constant No.	Name	Description	Remarks
F2-01	Bi-polar or uni-polar input selection	Selects CH1 to 3 input functions when AI-14B (optional) is connected.	The function of multi-function input
		Set Value Function (TC1-TC4) (TC2-TC4) (TC3-TC4)	(option/inverter reference select)
		O 3CH Substitute Substitute Individual for terminals for terminals for terminals for terminals (6 - 1)	(set value : 02) is disabled.
		1 3CH Addition Addition Input Sum of CH1 to 3 input values is regarded as a frequency reference value.	
		Sets B1-01 to 01 (frequency reference from control circuit terminal) when 3CH individual input is used.	
F3-01	Digital input option	Selects the setting mode of frequency reference input from DI-08 (optional) or DI-16H (optional).	
		Set Value Frequency Reference Setting Mode	
		0 BCD 1% unit	
		1 BCD 0.1% unit	
		2 BCD 0.01% unit	
	i	3 BCD 1Hz unit	
		4 BCD 0.1Hz unit	
		5 BCD 0.01Hz unit	
		6 Binary DI-08 : 255/100%	
		DI-16H, 12-bit selection : 4096/100%	
		DI-16H, 16-bit selection : 30000/100%	
		7 Binary-Set value is displayed in decimal rotation.	
F4.01	A0-08, A0-12		
F4-01	Channel 1 monitor selection	Selects items to be output to AO-O8 (optional) or AO-12 (optional), and sets output gain.	
F4-02 F4-03	Channel 1 gain Channel 2 monitor	For output items, set the monitor No. (U1-XX) to be output.  To obtain the output level, multiply the monitor item output level	
F4-04	selection . Channel 2 gain	by F4-02 or F4-04 set value.	
F5-01	DO-02C Channel 1 output	Sets multi-function output items to be output to DO-02C (optional).	
F5-02	selection Channel 2 output	For the selecting method of output items, refer to H2-01 to 03.	

Constant No.	Name				Description	on			Remarks
F6-01	DO-08 Output mode selection				lines items 6-01 setting		output from DO-08		
		Set Value			Output	Conten	ts	$\exists$	
			Γ_		T			71	
				minal No.			Contents	Ш	
				D5-TD11	Overcurren		C, GF)		
			-	D6-TD11	Overvoltag		(01.0)	Ш	
		0		D7-TD11 D8-TD11	Inverter o		(OL2)	Ш	
				09-TD11	Not used	(FU)			
				10-TD11	Inverter o	verheat	(OH)	$\parallel$	
				D1-TD2	<u> </u>		detection	Ш	
				D3-TD4	During spe			Ш	
								41	
			Terr	ninal No.		Output	Contents	$\parallel$	
				05-TD11		output	Concencs		
				06-TD11	Sign outpu	t (See	the table below)	Ш	
			TI	07-TD11				Ш	
			TI	08-TD11				$\parallel$	
			TI	09-TD11	During zer	o-speed	detection	$\parallel$	
	ļ		TD	10-TD11	During spec	ed agre	е		
				D1-TD2	During run				
			L	D3-TD4	Minor faul	t			
		1	bit	Outp	ut Contents	bit	Output Contents	$\parallel$	
	·		321			3210		Ш	
			000			1000	External fault	$\Pi$	
			000			1001	Controller fault	$\parallel$	
			001			1010	Motor overload	Ш	
			001		er overload	1011	Not used		
	1		010		er overheat	1100	Power loss		
			010			1101	Not used		
			011			1111	Not used		
				i noc us	.cu		Not used	اـ	
F7-01	PO-3F Frequency multiple				he number of p		to be output from PO-3F		
	selection	F7-	-01		Number of	Output	Pulses		
			0	Inver	ter output fr	equenc	/ ×1		
			1	†	ter output fr				
			2	<u> </u>	ter output fr		9.00		
			3	1	ter output fr				
			4	Invert	ter output fr	equency	/ ×36		

# H CONTROL CIRCUIT TERMINAL-RELATED CONSTANTS

Constant No.	Name		Descr	iption				
	Multi-function	Selects	the function of a signalinput form	control	circuit	termin	als 3 to	8.
	input terminal function selection	Set Value	Function	V/f	V/f with PG	Open Loop Vector	Flux Vector	Reference Page
H1-01	Multi-function	00	3-wire sequence FWD/REV run selection	0	0	0	0	56
01	input (terminal 3)	01	Local/remote selection	0	0	0	0	56
		02	Option/inverter selection	0	0	0	0	56
H1-02	Multi-function	03	Multi-step speed reference 1	0	0	0	0	45
	input (terminal 4)	04	Multi-step speed reference 2	0	0	0	0	45
H1-03	Multi-function	05	Multi-step speed reference 3	0	0	0	0	45
	input (terminal 5)	06	Jog frequency reference	0	0	0	0	45
		07	Accel/decel time selection 1	0	0	0	0	39
H1-04	Multi-function	08	External baseblock/NO contact	0	0	0	0	56
	input (terminal 6)	09	External baseblock/NC contact	0	0	0	0	57
H1-05	Multi-function	OA.	Accel/decel stop	0	0	0	0	57
	input (terminal 7)	OB	Inverter overheat prediction	0	0	0	0	57
H1-06	Multi-function	OC	Multi-function analog input enable/disable	0	0	0	0	57
	input (terminal 8)	OD	Speed control disabled	×	0	×	×	57
		0E	Speed control integral reset	×	0	×	0	57
		0F	Not used	-	_	_	_	
	i	10	UP command	0	0	0	0	58
		11	DOWN command	0	0	0	0	58
		12	FJOG command (FWD jog run)	0	0	0	0	59
		13	RJOG command (REV jog run)	0	0	0	0	59
		14	Fault reset	0	0	0	0	_
		15	Emergency stop	0	0	0	0	39
		16	Not used	-	-	-	-	_
		17	Not used		-	_	-	_
		18	ON-delay, OFF-delay timer input	0	0	0	0	35
·		19	PID control cancel	0	0	0	0	35
-		1A	Accel/decel time selection 2	0	0	0	0	39
		1B	Constant write-in prohibition	0	0	0	0	59
		10	Not used	-		-	-	59
		1D	Not used	-	-			59
		1E	Not used	- 1	-	-	-	59
		1F	Terminal 13/14 selection	0	0	0	0	59
		20 to 2F	External fault	0	0	0	0	59
		60	DC injection braking command	0	0	0	0	60
		61	External search command 1	0	×	0	×	60
	1	62	External search command 2	0	×	0	×	60
		63	Energy-saving operation	0	0	×	×	37
İ	1	71	Speed/torque control selection	×	×	×	0	48
1	ļ	72	Zero-servo command	×	×	×	0	38
		77	Speed control proportional gain selection	×	×	×	0	42



Set Value	Description
09	External baseblock  Baseblock is performed at "open" The other sequence is the same as that of set value =08.
OA	• Accel/decel stop (HOLD) command  Accel/decel is stopped while an accel/decel stop command is input, and the current output frequency is held. When a stop command is input, the accel/decel stopped status is released to stop operation. The following shows the time chart.
	ACCEL/DECEL STOP (HOLD) COMMAND  FREQUENCY REFERENCE   FREQUENCY REFERENCE
	Note: When D4-01 is set to 1 and accel/decel stop command is input, by inputting a run command again after a stop command is input, the held output frequency is stored unless the accel/decel stop command is released. Therefore, operation is performed at the stored frequency.  When the power supply is turned OFF in the status where the accel/decel stop command is input, the held output frequency is also stored.  When D4-01 is set to 0, the held output frequency is not stored.
ОВ	<ul> <li>Inverter overheat alarm</li> <li>While the inverter overheat alarm signal is input, only 0H2 is displayed, blinking, on the digital operator.</li> <li>Used for monitoring inverter ambient temperature.</li> </ul>
oc	<ul> <li>Multi-function analog input enable/disable</li> <li>When this function is selected for multi-function terminal, the functions set to multi-function analog input have the following limitation.</li> <li>Open : Multi-function analog input is not accepted.</li> <li>Closed : Multi-function analog input is accepted.</li> </ul>
OD	<ul> <li>Speed control disabled</li> <li>Speed control disabled/enabled selection is possible even during running.</li> <li>However, speed control integral value is held until stop.</li> <li>Open : Speed control enabled (closed loop)</li> <li>Closed : Speed control disabled (open loop)</li> </ul>
OE .	Speed control integral value reset  This function is effective only when F1-07 (integral control selection during accel/decel)=0.  Speed control integral value reset is enabled even during running.  Open : P1-control (Speed control integral values are added.)  Closed : P-control (Speed control integral values are reset by integral time constant.)

### Set Value

### Description

### 10, 11

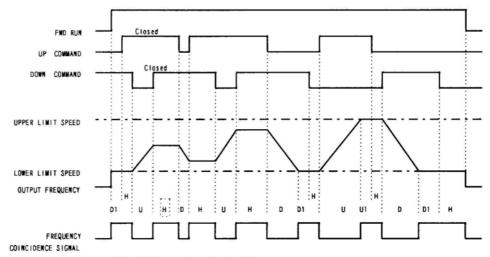
### UP/DOWN commands

By inputting UP and DOWN signals, accel/decel can be performed for operation at an aimed speed without changing frequency reference while a FWD(REV) run command is input.

Set value = 10: UP signal Set value = 11: DOWN signal

UP Command	Closed	Open	Open	Closed
DOWN Command	Open	Closed	Open	Closed
Status	Accel	Decel	HOLD	HOLD

The following shows the time chart where UP/DOWN commands are used.



U = UP (acceleration) status

D = DOWN (deceleration) status

H = HOLD (constant speed) status

U1 = During clamping at upper limit speed in UP status

D1 = During clamping at lower limit speed in DOWN status

### Notes:

1 To use UP/DOWN commands, be sure to set 1 to B1-01 setting (frequency reference selection).

Set value = 1: UP/DOWN commands enabled.

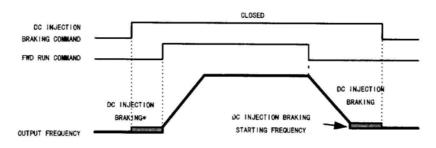
Set value ≠ 1: UP/DOWN commands disabled.

- 2 Upper limit speed
  - = Max. output frequency (E1-04) × Frequency upper limit (D2-01)
- 3 Lower limit value is either frequency reference limit (D2-01) or master frequency reference from control circuit terminal 13 or 14.
- 4 When D4-01=1, even if the power supply is turned OFF in the status where accel/decel stop (HOLD) command is input, the held output frequency is stored.

  When D4-01=0. the held output frequency is stored.
- 5 If a jog frequency reference is input during run by UP/DOWN commands, the jog reference has priority.
- 6 When UP and DOWN commands are set together, a setting error (OPEO3) occurs.
- 7 When multi-function input accel/decel stop (HOLD) command is set simultaneously, a setting error (OPEO3) occurs.

Set Value					0	escription						
	FJOG command, RJOG command											
12, 13	FWD and REV run jog frequency operations are enabled.											
	Set value = 12 FJOG command closed : FWD run at jog frequency reference (D1-09).											
	Set value = 13 RJOG command closed : REV run at jog frequency reference (D1-09).											
	Notes:											
	l	1 Who	en FJOG com	mand is inou	ut during r	un FIOG cou	mmand and DIC	C command	haus asias	: 4		
	<ol> <li>When FJOG command is input during run, FJOG command and RJOG command have priority.</li> <li>When both FJOG command and RJOG command are closed more than 500ms, the inverter stops according</li> </ol>											
	to the stopping method selection (B1-03).											
						set indepen	ndently.					
14	• Fau	t reset										
14			esets a fau	ıl t.								
	• Coop		e-in prohit				·					
1B												
	Ope			constants is								
	Clo			constants is	s permitted							
1F	• Term		4 selection									
	Oper						y reference.					
							y reference.					
	When	"1F"	(terminal 1	3/14 selecti	on) is not	set to mult	i-function in	put termin	nal function	n selectio		
	(H1-	-01 to H1-	06) and whe	n terminal 1	4 (H3-09) i	s set to "1	F" (master	frequency	reference),	the maste		
- 1	(H1-01 to H1-06) and when terminal 14 (H3-09) is set to "1F" (master frequency reference), the master frequency reference becomes the sum of terminals 13 and 14.											
	When	the set	value of H3-		than 1F and		ion input ter	minal 13/1	4 selection	(set valu		
20 to	When 1F) ● Exte	is set, a	value of H3- setting e	09 is other rror (OPE03)	than 1F and occurs.	multi-funct						
20 to 2F	When 1F) ● Exte Us	is set, a	value of H3- setting e	09 is other rror (OPE03)	than 1F and occurs.	multi-funct	devices at f					
to	When  1F)  Exte  Us  Set Value (Same da	is set, a rnal faul ed to sto	value of H3- i setting e t t p the inver	09 is other rror (OPE03)	than 1F and occurs.	multi-funct	devices at f		ripheral de			
to	When  1F)  Exte  Us  Set Value (Same da	is set, a rnal faul ed to sto  (HEX input) te cannot	value of H3- i setting e t t p the inver	09 is other rror (OPE03) ter or send	than 1F and occurs.	multi-funct to external Selecti	devices at f	Stopping  Coasting to stop (major	ripheral de	vices, et		
to	When 1F)  Exte Us  Set Value (Same da be: 2nd	is set, a rnal faul ed to sto  (HEX input) te cannot set.)	t p the inver	09 is other rror (OPE03) ter or send tt Mode	than 1F and occurs.  an alarm the detect Always	multi-funct to external Selection Mode Detected	devices at f	ault of pe	ripheral de	vices, et		
to	When 1F)  Exte Us  Set Value (Same da be: 2nd	is set, a rnal faul ed to sto  (HEX input) te cannot set.)  3rd Digit	t p the inver	09 is other rror (OPE03) ter or send tt Mode	than 1F and occurs.  an alarm to Detect Always detected	multi-funct to external Selection Mode Detected	devices at f	Stopping  Coasting to stop (major	ripheral de	vices, et		
to	When 1F)  Exte Us  Set Value (Same da be: 2nd	the set was set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2	t p the inver	09 is other error (OPE03) ter or send  t Mode  MC contact input	occurs.  an alarm f	multi-funct to external Selection Mode Detected	devices at form	Stopping  Coasting to stop (major	ripheral de	vices, et		
to	When 1F)  Exte Us  Set Value (Same da be: 2nd	the set was set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3	t t p the inver	09 is other error (OPE03) ter or send  t Mode  MC contact input	Detect Always detected	multi-funct to external Selecti ion Mode Detected during run	devices at f	Stopping  Coasting to stop (major	ripheral de	vices, et		
to	When 1F)  Exte Us  Set Value (Same da be: 2nd	the set wis set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4	t p the inver	og is other rror (OPEO3) ter or send  ter or send  NC contact input	Detect Always detected	multi-funct to external Selecti ion Mode Detected during run	devices at f	Stopping Coasting to stop (major fault)	ripheral de	vices, et		
to	When 1F)  Exte Us  Set Value (Same da be: 2nd	the set was set, a real faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5	t p the inver	09 is other rror (OPE03) ter or send  t Mode  MC contact input	Detect Always detected	selection Mode  Detected during run	devices at f	Stopping Coasting to stop (major fault)	ripheral de	vices, et		
to	Set Value (Same da be : 2nd Digit	the set wis set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5	t t p the inver	og is other rror (OPEO3)  ter or send  ter or send  NC contact input	Detect Always detected	multi-funct to external  Selection Mode  Detected during run	devices at f	Stooping Coasting to stop (major fault)	ripheral de	vices, et		
to	When 1F)  Exte Us  Set Value (Same da be: 2nd	the set was set, a real faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5	t p the inver	og is other rror (OPEO3) ter or send  ter or send  NC contact input	Detect Always detected	selection Mode  Detected during run	devices at f	Stopping Coasting to stop (major fault)	Method Emergency stop (major fault)	vices, et		
to	Set Value (Same da be : 2nd Digit	the set was set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit  0 1 2 3 4 5 6 7	t p the inver	og is other rror (OPEO3)  ter or send  ter or send  NC contact input	Detect Always detected	multi-funct to external  Selection Mode  Detected during run	devices at f	Stooping Coasting to stop (major fault)	Method Emergency stop (major fault)	vices, et		
to	Set Value (Same da be : 2nd Digit	the set wis set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5 6 7	t p the inver	og is other rror (OPEO3)  ter or send  ter or send  NC contact input	Detect Always detected	Selection Mode  Detected during run	devices at f	Stooping Coasting to stop (major fault)	Method Emergency stop (major fault)	vices, et		
to	Set Value (Same da be : 2nd Digit	the set vis set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5 6 7 8	calue of H3- a setting en  t p the inver	og is other rror (OPEO3)  ter or send  ter or send  NC contact input	Detect Always detected	multi-funct to external  Selection Mode  Detected during run	devices at f	Stooping Coasting to stop (major fault)	Method Emergency stop (major fault)	vices, et		
to	Set Value (Same da be : 2nd Digit	the set wis set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5 6 7 8 9	calue of H3- a setting en  t p the inver	09 is other rror (OPE03) ter or send  t Mode  NC contact input	Detect Always detected	Selection Mode  Detected during run	devices at f	Stooping Coasting to stop (major fault)	Method Emergency stop (major fault)	Continuous operation (major fault		
to	Set Value (Same da be : 2nd Digit	the set wis set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5 6 7 8 9 A B	calue of H3- is setting en  t  p the inver  Contact input	09 is other rror (OPE03) ter or send  t Mode  NC contact input	Detect Always detected	Selection Mode  Detected during run	devices at f	Stooping Coasting to stop (major fault)	Method Emergency stop (major fault)	vices, et		
to	Set Value (Same da be : 2nd Digit	the set vis set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5 6 7 8 9 A B C D E	calue of H3- is setting en  t  p the inver  Contact input	og is other rror (OPE03)  ter or send  ter or send  NC contact input	Detect Always detected	Selection Mode  Detected during run	devices at f	Stooping Coasting to stop (major fault)	Method Emergency stop (major fault)	Continuous operation (major fault		
to	Set Value (Same da be : 2nd Digit	the set wis set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5 6 7 8 9 A B C D	calue of H3- a setting en  t p the inver	og is other rror (OPE03)  ter or send  ter or send  MC contact input	Detect Always detected	selection Mode  Detected during run	devices at f	Stooping Coasting to stop (major fault)	Method Emergency stop (major fault)	Continuous operation (major fault		
to	When 1F)  Exte Us  Set Value (Same da be : 2nd Digit	the set vis set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5 6 7 8 9 A B C D E	calue of H3- is setting en  t  p the inver  Contact input  O	og is other rror (OPE03)  ter or send  ter or send  NC contact input	Detect Always detected	Selection Mode  Detected during run	devices at f.	Stooping Coasting to stop (major fault)	Method Emergency stop (major fault)	Continuous operation (major fault		
to	When  1F)  Exte  Us  Set Value (Same da be:  2nd Digit	the set vis set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5 6 7 8 9 A B C D E F	value of H3- is setting en  t p the inver  Contact input  O  O  O  "24" is se	og is other rror (OPE03)  ter or send  ter or send  NC contact input  O  O  O  O  O  ot to HI-06	than 1F and occurs.  an alarm to the control occurs.  Detect Always detected	Selection Mode  Detected during run  O O O 8-11 functi	devices at fi	Stopping Coasting to stop (major fault)	Method Emergency stog (major fault)	Continuous operation (major fault		
to	When 1F)  Exte Us  Set Value (Same da be: 2nd Digit	the set is set, a rnal faul ed to sto (HEX input) te cannot set.)  3rd Digit 0 1 2 3 4 5 6 7 8 9 A B C D E F	Contact input  Calle of H3-in setting end in setting end end in setting end	og is other rror (OPE03)  ter or send  ter or send  NC contact input  O  O  O  O  O  ot to HI-06	than 1F and occurs.  an alarm to the process of the	Selection Mode  Detected during run  O O O 8-11 functi	devices at f.	Stopping Coasting to stop (major fault)	Method Emergency stog (major fault)	Continuous operation (major fau)		

# Description • DC injection braking command When a DC injection braking command is input during inverter stop, DC injection braking operation is performed. When a run command or a jog command is input, DC injection braking is released to start operation. (Operation has a priority.) The following shows the time chart.



\*: When A1-01=3 (flux vector control), initial excitation (exciting current) is executed.

### 61, 62

### Search command

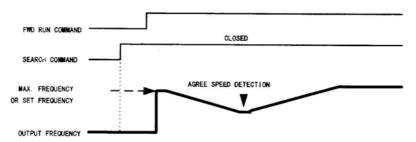
To start a coasting motor for commercial power supply and inverter changing operation etc., operation is enabled without tripping the motor by using the speed search function.

Set value = 61: Starts speed search from the max. frequency.

Set value = 62: Starts speed search from the frequency reference value set at search command input.

Note: For V/f control with PG feedback and flux vector control (A1-02=01 or 03), acceleration starts from set meter speed.

The following shows the time chart when a speed search command is input.



When the search command is closed and run command is input during baseblock, speed search starts after the min. baseblock time (L2-03).

### Note :

- In the continuous operation mode at a power loss, speed search starts from the current output frequency disregarding whether any run command or search command is provided. After completion of speed search, operation is performed according to the run command.
- Search commands with set values 61 or 62 cannot be set simultaneously.